

Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246



Purchasing Receipts

Print

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040800	ACI001-VC	1	1	Net 30	M6061T6T2.500W0.375	ALUM SEAMLESS TUBE 2.5"OD X .375"W - 6061-T6 MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING SPECIFICATION: WW-T-70016 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241				12	8/28/2018	12		S107820	Stock	9/4/2018	\$ 42.23 / ft	0		\$506.78	Acier Ouellette Inc.
										Total:		12								\$385.41	

Plex 9/4/2018 1:21 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040800**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO040800

PO Date: 8/21/18

Due Date: 8/28/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
AUG 22 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: quote sou0125776

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6T2.500W0.375		ALUM SEAMLESS TUBE 2.5"OD X .375"W - 6061-T6 MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING SPECIFICATION: WW-T-70016 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241	Firmed	-	8/28/18	12 ft	0 ft	12 ft	\$42.231666/ft	\$506.78
Grand Total:												\$506.78

Order Notes

Procurement Quality Clauses

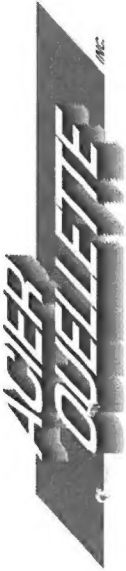
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/21/18 11:17 AM dart.lavoie.chantal



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00105817

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N° CL10001056

Date 2018/08/22

Delivery date 2018/08/30

Your order N° PO040800

Processed by Bonnie Fraser

Salesman BONNIE FRASER

Carrier OUELLETTE VALLEYFIELD

Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB		Internal Use Only			
				CMD	EXP	B/O	IN	I	S C
1 TUBE ROUND ALU 2.500 OD X .375 6061-T6 NS TRAL-2500375 11847 1X 12' / ac19185-mgr-2018/08/29 heat : 50583-222	35.33	12.00	PI						

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

NIR : R-109516-6

Total Weight (Lbs) : 35.33

Prepared By :	Verified By :	Delivered By :	Time
---------------	---------------	----------------	------

Customer's Signature

Date

Y M D
18 08 04

105817

Dart

19185N

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 01 of 02

 Certification Date
6-MAR-2017

 CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

 Invoice Number
T363887

 FRANCINE
PART NUMBER/NUMÉRO DE PIÈCE
103988

 Description: 6061-T6511 EXT SMLS TUBING QQ A 200/8 AMS QQ
2.500 OD X 375 W (1.750 ID) X 24' Line Total: 48 FT
HEAT: 50583-222 ITEM: 103988

Specifications:

QQ A 200/8

ASME SB241 SECT II 15

UNS A96061

ASTM B241 16

AMS QQ A 200/8 A

ASME SB221 SECT II 09

ASTM B221 14

ASTM B345 11

EN 10204 3.1

ALUMINIUM CHEMICAL ANALYSIS

DESCRIPTION:

	SI	FE	CU	MN	MG	CR	ZN	TI
MIN	0.4		0.15		0.8	0.04		
MAX	0.8	0.7	0.4	0.15	1.2	0.35	0.25	0.15

 OTHERS : EACH TOTAL
0.05 0.15 AL REMAINDER

RCPT: R157862

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

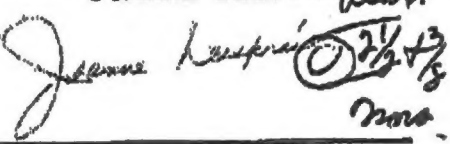
DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
	KSI	KSI	IN 02 IN	IN AREA	
	41.7	46.2	17.3		
	42.7	46.5	16.6		

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



 MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

20170

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
6-MAR-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

FRANCINE
PART NUMBER/NUMÉRO DE PIÈCE

103988

---voice Number
T363887

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2.500 OD X .375 W (1.750 ID) X 24' Line Total: 48 FT
HEAT: 50583-222 ITEM: 103988

MATERIAL IS FREE FROM MERCURY CONTAMINATION

COMMENTS

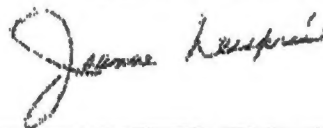
SI .60
FE .27
CU .26
MN .05
MG .98
CR .07
ZN .14
TI .02
EA .01
TOT .03

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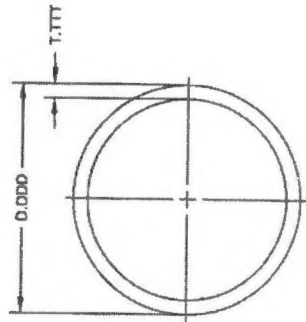
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Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ



PURCHASE MATERIAL: 6061-T6/T62/T6314/T6511 SEAMLESS TUBING

SPECIFICATION:

WWT-2008
OR QQ-A-2008 OR QQ-A-2258
OR AMS 4082 OR AMS 4083
OR ASTM B210 OR ASTM B241

PART NUMBER:

M6061T6T.D.DDD/WT.TTT
OD | WALL

WHERE "D.DDD" = OD IN INCHES
"T.TTT" = WALL THICKNESS

EG. 3.0" OD X 0.053 WALL = M6061T6T0.375W0.053

MATERIAL TOLERANCE:

PER ANSI H35.2

RELEASED
2013-07-02

C	COMPLETE REFORMAT, ADDED T6510 & T6511. ADDED AMS 4083, ASTM B210 & ASTM B241 ADDED MATERIAL TOLERANCE	AJS	13.08.12
B	ADD QQ-A-2008 & QQ-A-2258	CP	04.01.23
A	NEW ISSUE	DS	01.06.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	W		
MFG. APPR.	W		
APPROVED	W		
DE APPR.	W		
DATE	13.08.12		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6T			
TITLE 6061-T6 TUBING			
SCALE NTS			
SHEET 1 OF 1			
REV. C			
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THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE USED FOR THE PURPOSE OF REPRODUCING IT IN ANY FORM OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 T2.500W0.375

PO / BATCH NO.: P0040800 / S107820

DATE: 18/09/04

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 2.500"

QUANTITY RECEIVED: 12 ft

THICKNESS RECEIVED: 2.500"

QUANTITY INSPECTED: 12 ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	QA-A-2018
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	MT-50583-222
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/09/04</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in